



Typically in situ rock mass strength is scaled from laboratory strength test via some empirical failure criteria (Edelbro, 2003). The strength of natural faults is often approximated with Byerlee's law (Byerlee, 1978) which assumes a friction angle  $\varphi$  of  $40^\circ$  for normal stresses on planes  $\sigma_N < 200$  MPa and  $\varphi$  of  $30^\circ$  for  $\sigma_N > 200$  MPa, respectively. However, for shallow strata down to a depth of 5 km the maximum normal stresses  $\sigma_N$  typically are below 150 MPa. In this range of normal stresses the data of Byerlee (cf. Byerlee, 1978, Figs. 3 and 4) vary considerably.

Mining operations reach nowadays depths of app. 3 km. In the case of coal mines the typically flat or slightly inclined tabular resources are mined out by the longwall method. With this method severe stress redistributions follow the resource extraction as schematically shown in Fig. 1 (Whittaker, 1974). The abutment stresses may lead to the failure of rock mass around the longwall face and/or cause slip of existing faults. Either failure or slip leads to mining-induced seismic events. If a seismic network exists then the processing of seismic events (i.e. location of events and focal analyses) allow rock mechanical investigations with the goal of constraining the failure processes and the strength of the rock mass or faults, respectively. For this purpose seismic events of local magnitude  $M_L > 0.6$  were analyzed. The associated area of failure is in the order of  $20 \text{ m}^2$  or larger. In the course of the collaborative resource center CRC 526 "Rheology of the Earth" the mining induced seismic events from two coal mines were analyzed with the goal of indentifying failure mechanisms, the stresses leading to those failures and to finally estimate the strength constraints.

## 2 Locations and geology of the mines

Mine A is located in the German Ruhr mining district. There are some special features about the coal mining operations in the Ruhr area which may be summarized as follows: the depth of mining is currently around 1100 m and the in situ stresses at depth are in the order of 30–40 MPa. The coal measure rocks in the Ruhr mining district are very strong. The strata are jointed, faulted and folded. The faults are

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systematically oriented with respect to the variscan folding axes. There exist many old workings in close proximity to the current ones, leading to significant stress concentrations at gob/solid boundaries. Figure 2 shows an aerial view of the longwalls under consideration along with locations of the seismic stations and the orientation of the horizontal stresses. Details on the seismic stations at Mine A are given by Alber et al. (2009).

Mine B is located in the German Saar mining district. The SW–NE striking Saar-Nahe-Basin in SW-Germany is one of the largest permo-carboniferous basins in the internal zone of the Variscides. The structural style within the basin is characterized by normal faults parallel to the basin axis and orthogonal transfer fault zones. At the mine scale the strata are dipping gently to N/NE with some  $15^\circ$ . The longwalls are in virgin rock mass with no previous mining operations as shown in Fig. 3. Details on the seismic stations at Mine B are given by Fritschen (2010).

The strata comprise similar rock types as in Mine A, i.e. mainly sandstone and siltstone, but are slightly weaker. The basic geological and geotechnical data is summarized in Table 1.

## 3 Mining induced seismic events

### 3.1 Mining induced seismic events while developing the tunnels

In both mines seismic events were record while driving the tunnels of dimensions  $5 \text{ m} \times 5 \text{ m}$  surrounding the future longwall operations. The events were assumed at coal seam level and minor damage to the walls of the tunnels was visible. Figure 4a show the locations and the temporal evolution of events in Mine A.

Both, strength failure of the rock mass or fault reactivation could have been the reason for the events. The local seismological network in Mine A allowed for fault plane solutions (Fig. 4b). The assumed fault planes strike N–S or NE–SW with common dips of approximate  $60^\circ$  towards W and are in accordance with the local tectonic features.

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panels suggests that not the whole uppermost crust but only a part of it is controlled by the frictional strength of faults. The strength of these parts, however, cannot be estimated by the frictional properties of faults given by Byerlee (1978).

The frictional properties of fault as given by Byerlee (1978) are considered being too high as Byerlee used triaxial tests on fresh planes of failure for estimating their friction angles. In the cases discussed here the concern is the friction of mature faults. From the point of mining activities it is evident that resource extraction is closely related to, or more pronounced, the cause for seismic events. Al-Saigh and Kuznir (1987) reported about 812 “tremors” over a monitoring period of two years while longwall mining was conducted at a depth of 900 m below surface. The alignment of the longwall close and parallel to a fault was assumed to reactivate the fault. Donnelly (2009) reviewed numerous cases of fault activation caused by mining. Some important conclusions drawn by Donnelly (2009) are that faults are capable of several phases of reactivation and that delayed activity in faults upon mining is rare. With the situation in Mine A the fault under consideration has probably been activated by the previous 6 longwalls excavated above. The notion that movement of the fault is immediate upon disturbance of the state of stress by mining supports the approach that induced stresses may be resolved on the plane under consideration and being used for estimating their frictional strength.

The back-calculated friction angles of the faults are in the order of 16–20°, in one case as low as 8°. This is not too far of the estimates by Carena and Moder (2009) who estimated from numerical modeling that most crustal faults in California are weak with a friction angle of  $\varphi \leq 12^\circ$ . The application of the slip tendency method was successfully used for estimating seismic events from stimulation tests at the Groß-Schönebeck geothermal project (Moek et al., 2009). It may be concluded that e.g. for the area around Mine B the faults down to a depth of approximately 1500 m are critically stressed. The seismic event while driving the tunnels during mine development was documented by a small displacement of the tunnel walls in horizontal direction perpendicular to the direction of tunneling. Accordingly strike-slip faulting may be assumed, which is in agreement with the state of stress at a depth of 1400 m (cf. Fig. 16).

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The strong seismic events while mining the double longwall occur at a depth of approximately 1100 m and were classified as normal faults from focal analyses. The stress regime at that depth ( $\sigma_H \approx \sigma_V > \sigma_h$ ) as shown in Fig. 16 do not necessarily disagree with the assumed normal faulting as stress rotations (Diederichs et al., 2004) take place around the underground excavations.

In conclusion, the strength constraints of shallow crustal strata as derived from the analyses of mining induced seismicity are mainly dominated by weak faults which are unfavorably oriented to the local stress conditions. The frictional strength of the faults under consideration are in the range of  $8^\circ < \varphi < 20^\circ$ . Rock mass failure is not likely to happen under typical in-situ stresses but possible under mining induced stress changes.

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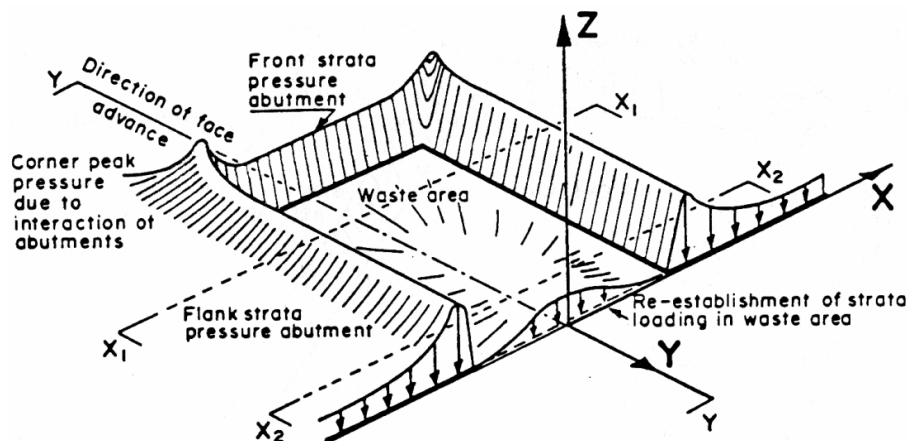


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**Table 1.** Geological and geotechnical situation at the mines.

Feature	Mine A	Mine B
Depth of longwalls below surface	1100 m	1400 m
$\sigma_v/\sigma_H/\sigma_h$	29/39/18 MPa	34/43/21 MPa
Orientation of $\sigma_H$	NW–SE, perpendicular to long axis of longwalls	
Orientation of faults	NNW–SSE/NE–SW	NW–SE/NE–SW
Known faults in area of longwall	Yes (3 or more)	No (1 assumed)
Longwall dimension (W × L)	350 m × 1200 m	700 m × 2000 m (double longwall)
Previous mining	Yes, multiple seam mining	No
Rock mass quality RMR	50–90	60–80
Intact rock strength	Siltstone: (20) 100 MPa Sandstone: 120 MPa	Siltstone: 30–40 MPa Sandstone: 60–80 MPa
Seismic stations	15 surface + 6 subsurface	23 surface + 3 subsurface

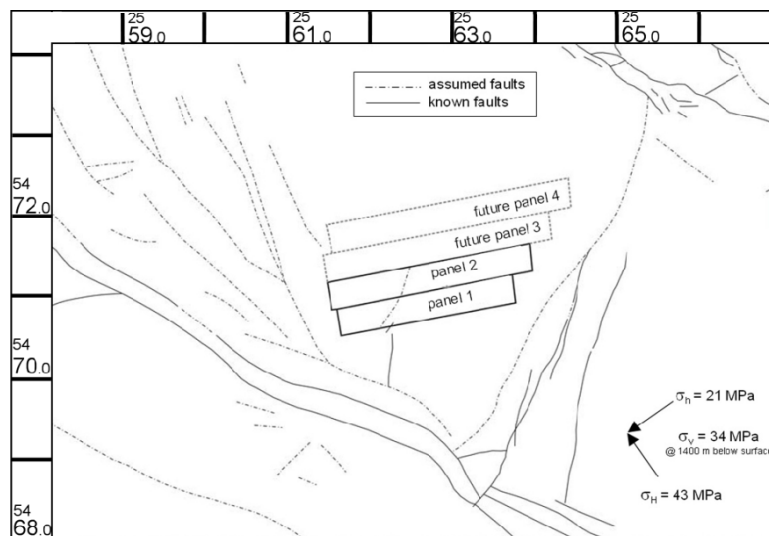


**Fig. 1.** Abutment stresses around a longwall (Whittaker, 1980).



**Fig. 2.** Aerial view of longwalls, orientation of horizontal stresses and stations (Mine A).

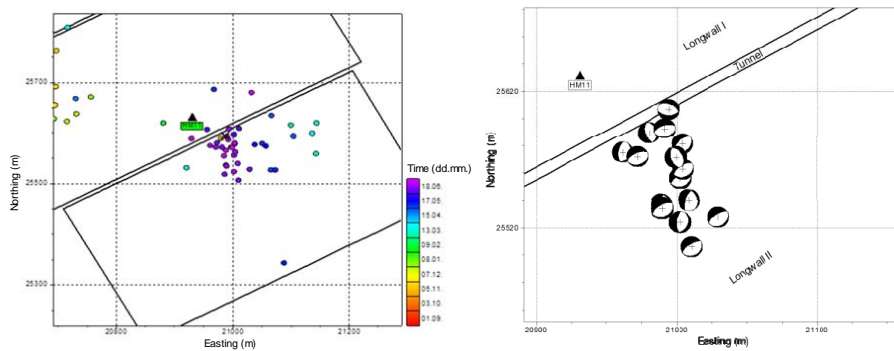
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**Fig. 3.** Plan view of the coal field with faults, double panel 1 and 2 and in-situ stresses at depth (Mine B).

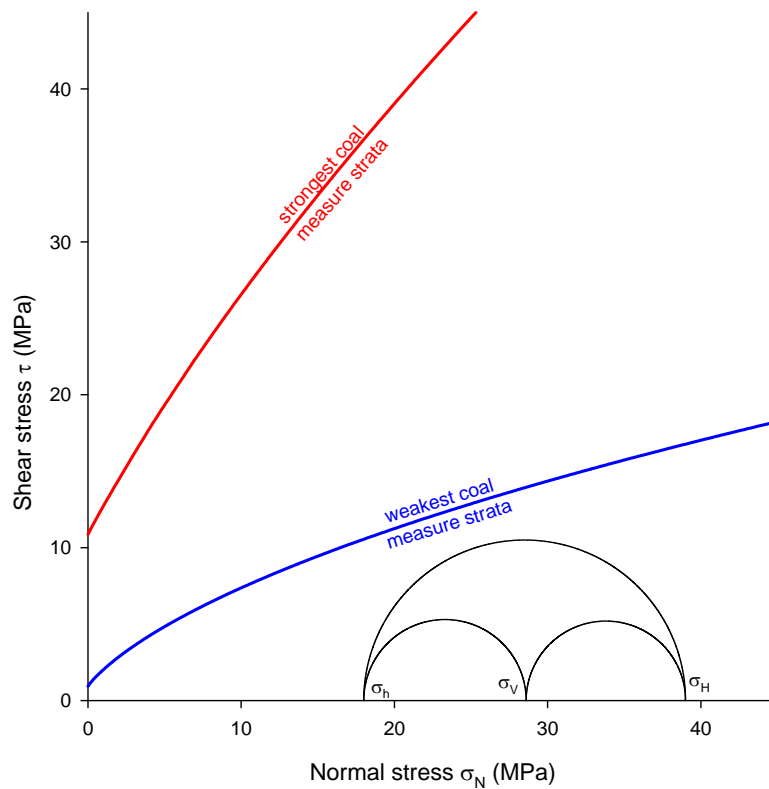
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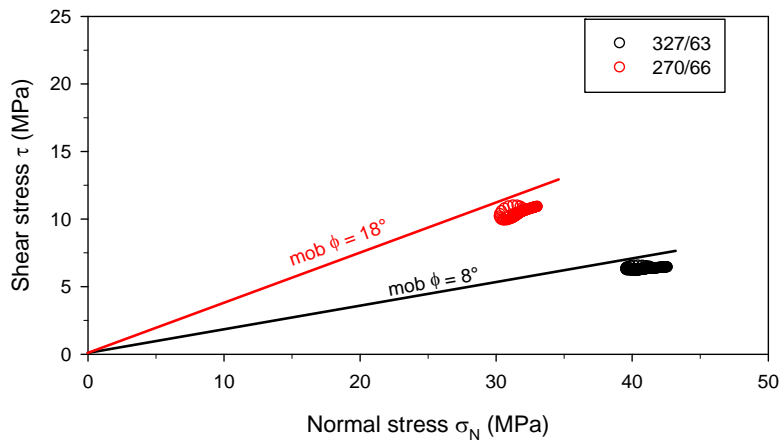
**Fig. 4.** (left panel) Locations and temporal evolution of the seismic events while tunneling and (right panel) focal analyses of selected seismic events.

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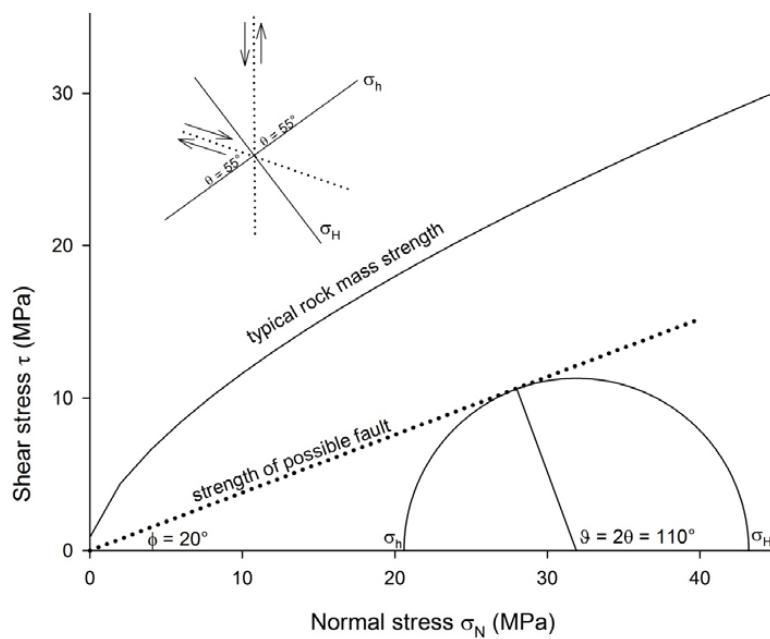
**Fig. 5.** Mohr circles of the in situ state of stress and strength envelopes of the weakest and strongest rock mass, respectively.

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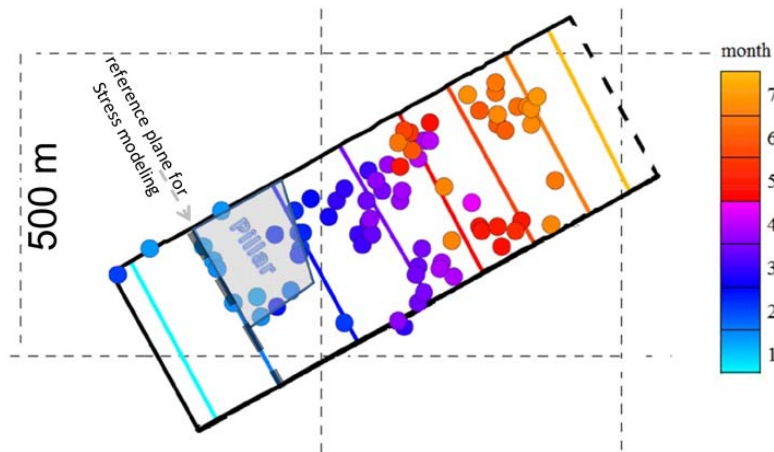
**Fig. 6.** Numerically evaluated shear and normal stresses on assumed fault planes from focal analyses (cf. Fig. 4b) and associated frictional strength of the planes.

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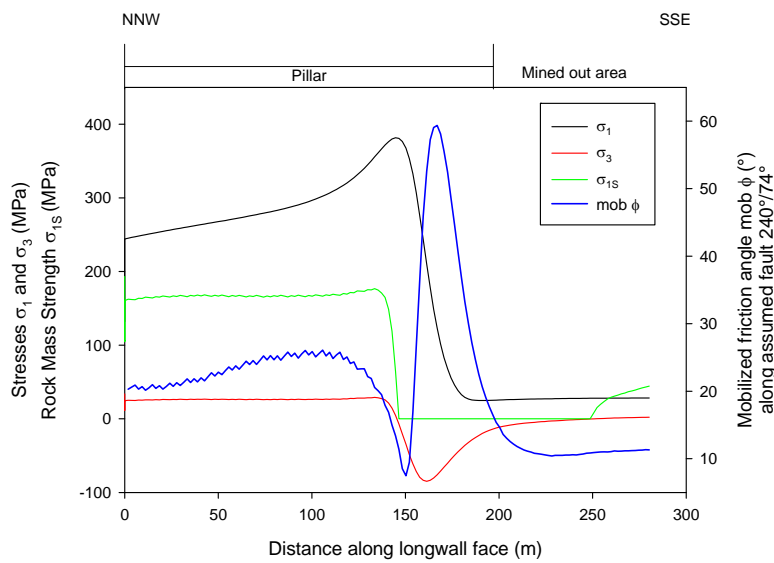
**Fig. 7.** In-situ stresses at depth and typical rock mass strength at Mine B. The insert shows the preferred fault reactivation orientations (dotted lines) which coincide with the local tectonic features.

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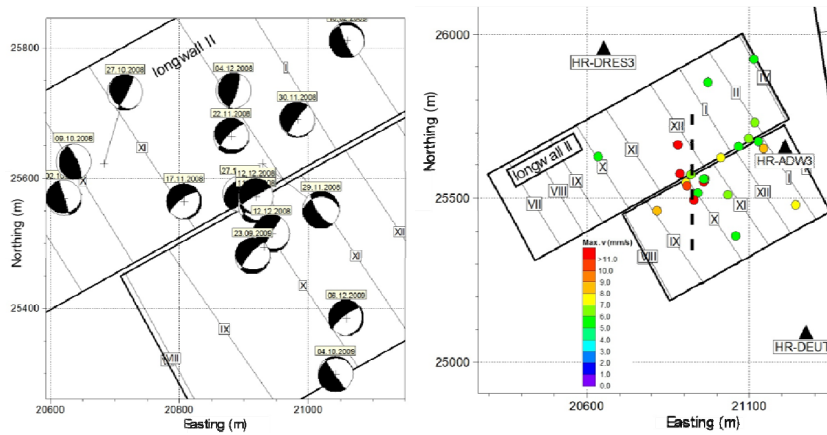
**Fig. 8.** Location and temporal evolution of seismic events in mine A, longwall I. The coloured lines denote the position of the longwall face by month. Stresses while undermining the remnant pillar 60 m above the longwall were evaluated by numerical modelling.

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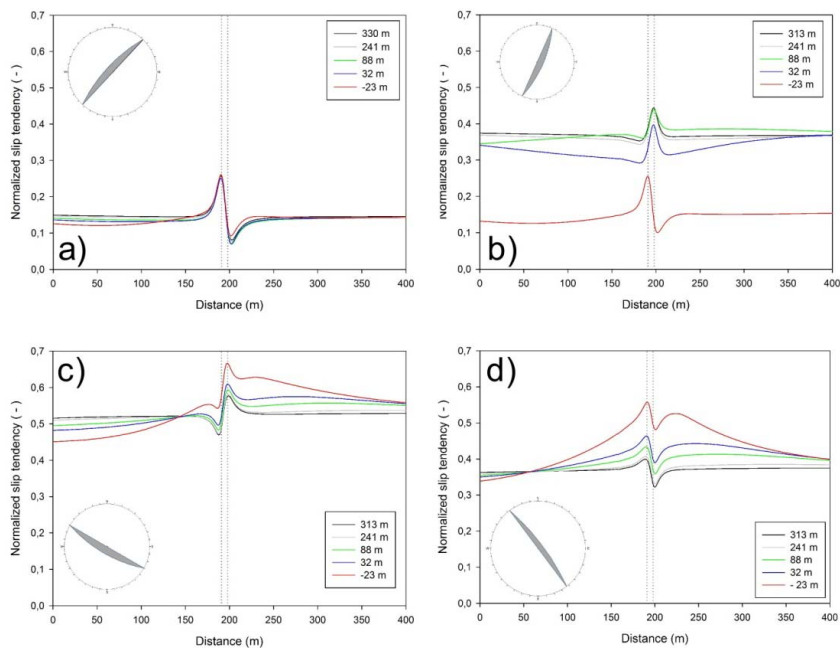
**Fig. 9.** Principal stresses, rock mass strength and mobilized friction at the level of the undermined remnant pillar.

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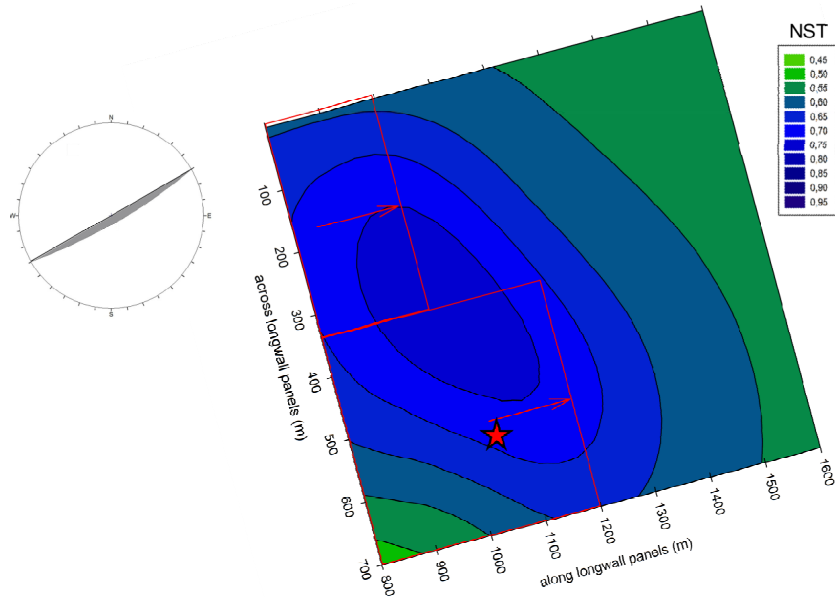
**Fig. 10.** (left panel) Location and focal analyses of the seismic events while excavating longwall II at Mine B. (right panel) Location and maximum peak particle velocities of the strongest seismic events. Numerical analyses were executed for the various focal planes along the dashed line. The lines with the roman numbers denote the position of the longwall face at the end of the respective month.

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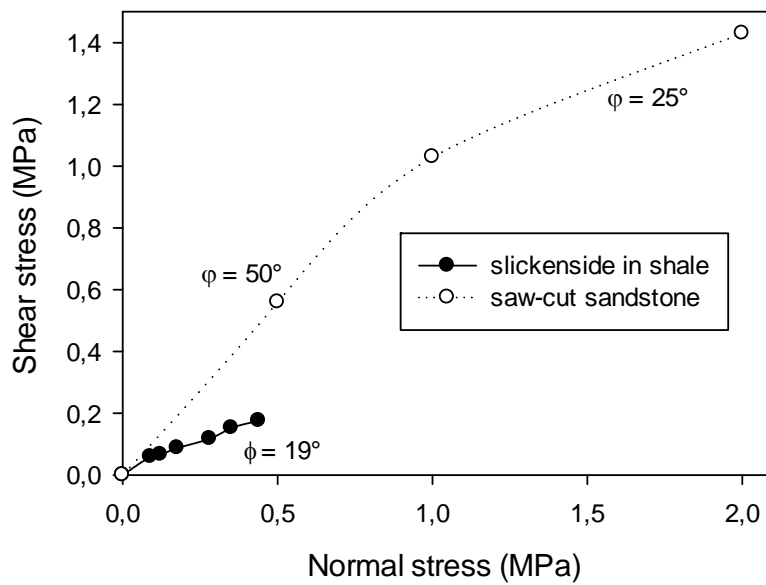
**Fig. 11.** Normalized slip tendencies along a 400 m long N-S line. The tunnel is at the center. Slip tendencies were calculated for different distances of the longwall to the evaluation line. (a and b) represent the NE-SW striking planes and (c and d) represent the NW-SE oriented planes.

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**Fig. 12.** Normalized slip tendency (NST) of a steep dipping ENE-WSW oriented plane 300 m above the double longwall (red boxes). The red star indicates the location of the  $M_L = 4.0$  event.

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**Fig. 13.** Frictional strength from laboratory tests on slickensides in shale and saw-cut sandstones from Mine B.

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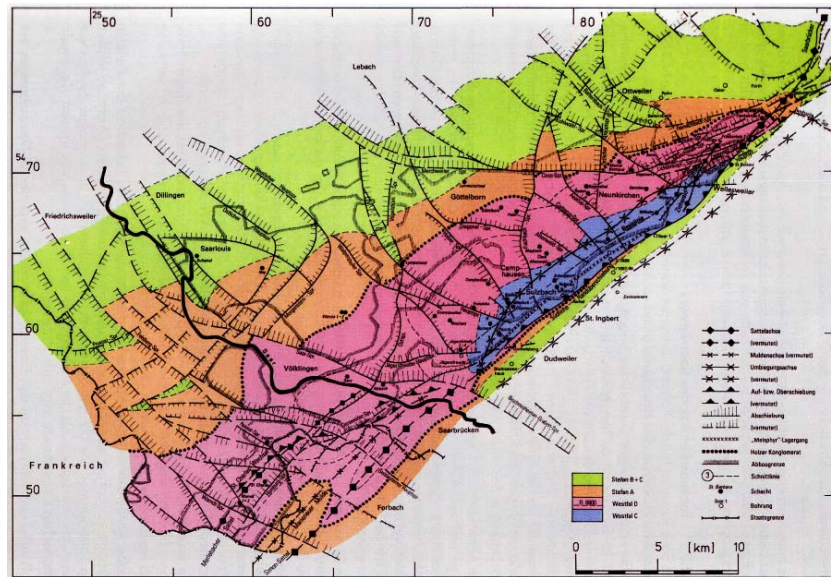


Fig. 14. Geological map of the Saar basin with major faults (modified from Stollhofen, 1998).

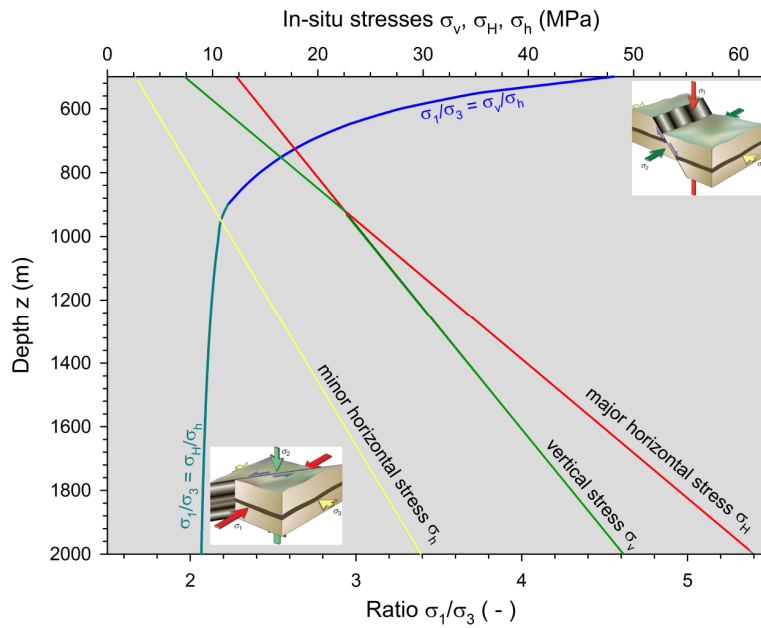
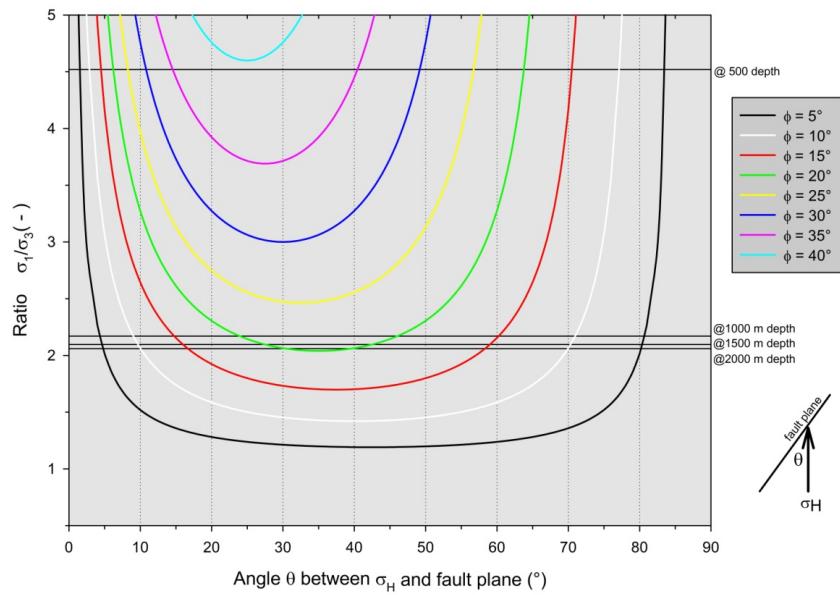


Fig. 15. State of in-situ stresses at Mine B from hydraulic fracturing stress measurements. The major principal stress  $\sigma_1$  (red line) is at depth to 950 m  $\sigma_v$ , then changes to  $\sigma_H$ . The green line indicates the intermediate principal stress  $\sigma_2$  (for depth 950 m and deeper) and the yellow line the minor principal stress  $\sigma_3 = \sigma_h$  for all depths. The inserts (modified from Fossen, 2010) show the possible fault mechanisms, i.e. normal faulting at shallow depth and strike slip at depth.



**Fig. 16.** Application of Sibson's (1985) approach to estimate the angle  $\theta$  between the major horizontal stress, here  $\sigma_H$ , and a fault plane. Shown are isolines for different friction angles  $\phi$  of faults in conjunction with the stress ratio  $\sigma_1/\sigma_3$  as described in Fig. 15. At depths between 500 and 1000 m faults may fail with friction angle  $\phi < 40^\circ$  when suitably oriented. For depth  $z > 1000$  m faults may only slip if their friction angle  $\phi < 20^\circ$  and suitably oriented. For example, a fault with  $\phi = 15^\circ$  may fail at Mine B only if the angle between  $\sigma_H$  and the fault plane is  $15^\circ < \theta < 60^\circ$ .